

## CHART IV Tightening torque for cable glands

In casing with female thread or hole with lock nut.

Dome nuts may be tightened with max half of the locknut tightening torque according to the chart.

Note:

The values in the chart serve as a general guideline, the exact procedure depends upon the material.

Nominal size	Metal Tightening torque [Nm]	Plastic moulded parts Tightening torque [Nm]
Pg 7/M12	6.25	2.5
Pg 9/M16	6.25	3.75
Pg 11/NPT3/8	6.25	3.75
Pg 13.5/M20/NPT1/2	6.25	3.75
Pg 16	7.5	5.0
Pg 21/M25/NPT3/4	10.0	7.5
Pg 29/M32/NPT1	10.0	7.5
Pg 36/M40	10.0	7.5
Pg 42/M50	10.0	7.5
Pg 48/M63	10.0	7.5