

# CRIMPER SELECTOR GUIDE

## Ferrule and Wire Size by Crimper Type

Use this Selector Guide to determine ferrule and wire sizes which can be crimped. Refer to ordering pages 94-97 for additional selection and ordering information.

1. Determine the wire size(s) to be used.
2. Select the appropriate ferrule size(s).<sup>1</sup>
3. Based on the ferrule size, choose the crimper type appropriate for use.
4. Select the crimper style best suited for your application.

		CRIMPER STYLES										
		UNIVERSAL FERRULE CRIMPER					PNEUMATIC FERRULE CRIMPER			VICE MOUNT FERRULE CRIMPER		
Wire Size AWG	Ferrule Size mm <sup>2</sup>	Crimper Type	E110.000	E110.005	E110.010	E110.015	E110.020	ACT2.5P <sup>2</sup>	ACT10-P	ACT2.5T-P <sup>2</sup>	ACT10T-P	GFCF
26	.14	■										
24	.25	■										
22	.34	■										
20	.50	■										
20	.75	■										
18	1.00	■										
16	1.50	■										
14	2.50	■										
12	4.00							X		X		
10	6.00							X		X		
8	10.00							X		X		
6	16.00											
4	25.00					X						
2	35.00					X						
1	50.00						X					
2/0	70.00											X
3/0	95.00											X
4/0	120.00											X
250MCM	150.00											X

### Dual Wire Ferrules

E110.000 crimper covers 2x20 to 2x12 AWG dual wire ferrules

E110.010 crimper covers 2x10 to 2x8 AWG dual wire ferrules

E110.015 crimper covers 2x6 AWG dual wire ferrules

#### Key:

- = Multi-Cavity Range
- X = Individual Cavity

<sup>1</sup> To insure efficient ferrule crimping, always select the smallest ferrule diameter that fits the wire.

<sup>2</sup> Insulated ferrule/wire size range is shown, uninsulated ferrule range is 16-14 AWG (1.50 - 2.5mm<sup>2</sup>).