

Technical Annex, Chemical resistance of plastic materials

	Concentration %	at temp. +°C	Polyamide	Polyamide	Polyamide	Thermoplastic Polyurethane	Polypropylene	Polyethylene	Polyethylene	Polystyrene	Thermoplastic elastomere	Nitrile-butadiene-rubber
Reagents			PA 6	PA 66	PA 12	PU	PP	HD-PE	LD-PE	PS	TPE	NBR
Acetaldehyde	40	20	o	o	+		+					20°C o
Acetic acid	100	20					+	+	+			o
Acetone	100	20	+	+	+	-	+	o	o			-
Acrylic acid	100	> 30	-	-	-					-		
Allyl alcohol	96	20	o	o	+		+	+	+	20% +		
Alum, hydrous	dilute	40					+	+	+	+		20°C +
Aluminium chloride, hydrous	dilute	40					+	+	+	+		20°C +
Aluminium sulphate, hydrous	dilute	40					+	+	+	+		20°C +
Ammonia solution, hydrous	saturated	20	20% +	20% +	20% +		+	+	+	20% +		
Ammonium chloride, hydrous	saturated	60				3% o	+	+	+			20% +
Ammonium nitrate, hydrous	dilute	40					+	+	+	+		20% +
Ammonium sulphate, hydrous	dilute	40					+	+	+			-
Aniline hydrochloride, hydrous	saturated	20					+	o	o			
Aniline, pure	100	20	o	o	o		+	+	+	-	+	
Benzaldehyde, hydrous	saturated	20	pure o	pure o	pure o		+			-		-
Benzene	100	20	+	+	+		o	+	o	-	o	+
Benzoic acid, hydrous	any	40	20% o	20% o			+	+	+	+		-
Benzole	100	20	+	+	+		o	o	o	-		-
Bleaching liquor	12,5 Cl	20	-	-	o	3% -	+	+	+	+		-
Borax, hydrous	dilute	40					+	+	+	+		20% o
Boric acid, hydrous	dilute	40	o	o	o	3% o	+	+	+			20% +
Bromine, liquid	100	20	-	-	-		-	-	-	-	-	-
Butanediol, hydrous	to 10	20	pure +	pure +			+	+	+			
Butanol	to 100	20					+	+	+	+		+
Butylacetate	100	20	+	+	+		o	o	o	-		-
Calcium chloride, hydrous	saturated	40	+	+	+		+	+	+	+		20% +
Carbon bisulphide	100	20	+	+	+		+	o	o	-		-
Carbon dioxide	100	60	+	+	+							20% +
Carbon dioxide, dry	100	60					+	+	+	50°C +		20% +
Carbon tetrachloride	100	20	+	+	+		-	o	-	-		
Caustic potash solution, hydrous	50	20	+	+	+		+	+	+	+	10% +	
Caustic soda lye, hydrous	10	20	+	+	+	3% o	+	+	+	+	50% +	
Chlorine	any	20	-	-	-		-	-	-	-		-
Chrome alum, hydrous	dilute	40					+	+	+			20% +
Citric Acid	to 10	40	20% +	20% +	20% +	3% o	+	+	+	+		20% +
Cooling liquids DIN 53521		120	o	o								
Copper monochloride, hydrous	saturated	20					+	+	+			+
Copper sulphate, hydrous	saturated	60					+	+	+			20% +
Cresol, hydrous	to 90	20	pure -	pure -			+	+	o	o		-
Cyclohexanol	-	20	+	+	+		+	+	+	+		+
Diesel fuel		85	+	+	+	20% +	20% +	20% +	20% +			
Drilling oil			+	+	+							
Ethanoic acid	10	20	o	o	+	3% o	+	+	+	o	+	
Ethyl alcohol, hydrous	10	20	40 Vol.%+	40 Vol.%+	40 Vol.%+		+				+	+
Ethyl dichloride	100	20					o	-	-			-
Ethyl ether	100	20					o					o
Ethylene oxide, liquid	100	20					o					
Ferric cyanide, hydrous	saturated	60					+	+	+			
Ferrous chloride, hydrous, indiff.	10	20	+	+		+	+	+	+		+	
Fluorine	50	40	pure -	pure -	pure -		-	-	-			
Formaldehyde, hydrous	dilute	40	pure +	pure +	pure +		40% +	40% +	40% +	30% +		20°C o
Formic acid, hydrous	10	20	o	o	+		+	+		+		
Glucose, hydrous	any	50					+	+	+			
Hydraulic fluid, hardly inflammable		80	+	+	+							
Hydraulic oil H and HL (DIN 51524)		100	+	+	+							

Reagents	Concentration %	at temp. +°C	Polyamide PA 6	Polyamide PA 66	Polyamide PA 12	Thermoplastic Polyurethane PU	Polypropylene PP	Polyethylene HD-PE	Polyethylene LD-PE	Polystyrene PS	Thermoplastic elastomere TPE	Nitrile-butadiene-rubber NBR
Hydrobromic acid, hydrous	to 10	40	-	-	-		+	+	+			-
Hydrochloric acid, hydrous	30	20	20% -	20% -	20% -	3% -	+	+	+	15% +	10% +	0
Hydrogen	100	60	20°C +	20°C +	20°C +		+	+	+			20°C +
Hydroxilicofluoric acid, hydrous	to 30	20	-	-			+	+	+			
Hydroxylamine sulphate, hydrous	to 12	30					+					
Kerosine	100	80	+	+	+		20°C +	20°C +	20°C o	-		
Lactic acid, hydrous	to 90	20	10% +	10% +	10% +	3% o	+	+	+	80% +		+
Lubricating grease, base diester oil		110	o	o								
Lubricating grease (base polyphenyle ester)		110	+	+	+							
Lubricating grease, base silicone oil		110	+	+	+							
Magnesium carbonate, hydrous	saturated	100					+			50°C +		
Magnesium chloride, hydrous	saturated	20	10% +	10% +	10% +		+	+	+	+		+
Mercury	pure	20	+	+	+		+	+	+	+		+
Methyl alcohol	100	20	+	+	+		40°C +	+	+	+	+	+
Methylene chloride	100	20	o	o	o		o	o	-			
Mineral oil			+	+	+		20°C +	20°C +	20°C +			
Nickel chloride, hydrous	saturated	20	10% o	10% o	10% o		+			+		+
Nickel sulphate, hydrous	saturated	20	10% o	10% o	10% o		+	+	+			+
Nitric acid, hydrous	50	20	-	-	-	3% -	o	o	o	30% +		-
Nitro glycerin	dilute	20						-	-			
Oil and grease		20	+	+	+		o				o	
Oleic acid	-	20	+	+	+		+	+	+	+		o
Oxalic acid	any	20	10% o	10% o	10% o	3% o	+	+	+	+		o
Ozone	pure		-	-	-		o	o	o			
Phosgene, gaeous	100	20					o	o	o			
Phoshoric acid, hydrous	dilute	20	10% -	10% -	10% -	3% o	+	+	+	86% +		-
Phosphorus pentoxide	100	20					+					
Potassium bromide, hydrous	any	20	10% +	10% +	10% +		+	+	+	+		
Potassium chloride, hydrous	10	20	+	+	+		+	+	+	+		+
Potassium dichromate, hydrous	40	20	5% o	5% o	5% o		+	+	+			+
Potassium nitrate, hydrous	any	20	10% +	10% +	10% +		+	+	+	+		+
Potassium permangnate, hydrous	saturated	20					+			+		
Sea water		40	+	+	+	20°C +	+	+	+	+	+	20°C +
Soap solution, hydrous	any	20	dilute +	dilute +	dilute +		+	+	+			+
Sodium chlorate, hydrous	saturated	20	10% o	10% o	10% o		+	+	+			
Sodium sulphide, hydrous	dilute	40					+	+	+			
Sulphuric acid, hydrous	10	20	-	-	-	3% -	50% +	50% +	50% +	+	98% +	-
Tin dichloride, hydrous	dilute	40					+	+	+	-	10% +	20°C +
Toluene	100	20	+	+	+	-		o	o	o		-
Trichloroethylene	100	20	o	o	o		o	o	-			
Urea, hydrous	to 10	40	20% +	20% +	20% +		+	+	+	+		
Vinyl acetate	100	20					+					
Waste gas-, containing carbon dioxide	any	60						+	+			
Waste gas-, containing SO2	low	60						+	+			
Xylene	100	20	+	+	+		-	o	o	-		-
Zinc chloride, hydrous	dilute	60	10% o	10% o			+	+	+	50°C +		20°C +
Zinc sulphate, hydrous	dilute	60					+	+	+			20°C +

Source: *Plastic Table*, B. Carlowitz, Carl Hanser Verlag, et. al.

The above mentioned data enable a preselection. However it is not the use of the data, to promise definite properties of the products or their suitability for a concrete application purpose. The data doesn't release the purchaser to control the quality conformance.