## Foot-switch

## Series F3



| Electrical Data |  |  |
| :---: | :---: | :---: |
| Rated insulation voltage | $\mathrm{U}_{\mathrm{i}}$ | 400 V AC |
| Conv. thermal current | $\mathrm{I}_{\text {the }}$ | 10 A |
| Rated operational voltage | $\mathrm{U}_{\mathrm{e}}$ | 240 V |
| Utilization category |  | AC-15, $\mathrm{U}_{\mathrm{e}} / \mathrm{I}_{\mathrm{e}} 240 \mathrm{~V} \mathrm{AC} / 3 \mathrm{~A}$ |
| Direct opening action | $\Theta$ | acc. to IEC/EN 60947-5-1, annex K |
| Short-circuit protective device |  | Fuse 2 A gG |
| Protection class |  | I |

Technical Data

| Mechanical data |  |
| :---: | :---: |
| Enclosure | AL, sand casting |
| Protective guard (Accident protection cover UN) | AL, sand casting |
| Actuator | Foot lever (PA) |
| Ambient air temperature | $-30^{\circ} \mathrm{C}$ to $+80^{\circ} \mathrm{C}$ |
| Contact type | 8 NC, 4 NO. (Zb) |
| Operating force | $\approx 10 \mathrm{~N}$ (pedal centre) |
| Pressure pointPedal left and right <br> center Pedal | $\begin{aligned} & \approx 200 \mathrm{~N} \\ & \approx 30 \mathrm{~N} \end{aligned}$ |
| Mechanical life Pedal left and rightSequence of the switching position: Off, On, Off  <br> or: Off, On, Latch, Off | $3 \times 10^{6}$ operating cycles <br> $1 \times 10^{6}$ operating cycles |
| Mechanical life center Pedal | $10 \times 10^{6}$ operating cycles |
| Switching frequency | max. 30/min |
| Assembly | $2 \times \mathrm{M} 8$ |
| Connection | screw connections (M3,5) |
| Number of connections | 24 (see switching symbols) |
| Protection ground | $2 \times \mathrm{M} 4$ |
| Conductor cross-sections | Solid: $0,5 \ldots 1,5 \mathrm{~mm}^{2}$ <br> Litz wire with ferrules: $0,5 \ldots 1,5 \mathrm{~mm}^{2}$ |
| Cable entrance | $2 \times \mathrm{M} 20 \times 1,5$ |
| Weight | $\approx 3,3 \mathrm{~kg}$ |
| Protection type | IP65 in accordance with IEC/EN 60529 |


| ID for safety engineering |  |
| :--- | :--- |
| B10d | Pedal left and right |
| B10d | center Pedal |


| Regulations |  |
| :--- | :--- |
|  | VDE 0660 T100, DIN EN 60947-1, IEC 60947-1 |
|  | VDE 0660 T200, DIN EN 60947-5-1, IEC 60947-5-1 |
|  | DIN EN ISO 13849-1 |

## EU Conformity

acc. to directive 2014/35/EU (Low-Voltage-Directive)

## Approvals

CCC

## Function

Three-stage safety switch with latching
The safety contact element consists of two adjoining switching systems which guarantee a normal work flow and in the case of an emergency the safety function "emergency-stop".

1. The normal work flow is initiated by pressing down the pedal to the pressure point, whereby
the contacts 13-14 closed and 21-22 are opened in succession.
2. In an emergency, the pedal is fully depressed (beyond the pressure point). The normally closed contacts 31-32 and 41-42 are force disconnected stopping the machine, simultaneously the latch engages and holds the contacts 31-32 and 41-42 in this "Emergency stop" status, preventing an unauthorised re-start of the machine.
Safety for man and machine!
3. Only after releasing the latch, by pressing the push button mounted in the side of the footswitch body, do the contacts reset allowing normal operation to resume.
The working process continues.

## Notes

The degree of protection specified (IP code) applies only to a properly closed cover and the use of an equivalent cable gland with adequate cable.

