## Foot-switch

## Series F2 UN



Switching symbol
Pedal left and right
(Three-Step-Safety Switch with latch „Off-On-OFF)

1. position
Off-position
2. position
On-position
3. position Latch-position

Emergency stop
Button - self latching
$\Theta 11 \xrightarrow{T} 12$
$\Theta 11 \stackrel{i}{r} 12$

 To reach the 3rd position,
the tactile touch has to be
surmounted.


130014

| Electrical Data |  |  |  |
| :---: | :---: | :---: | :---: |
|  |  | Contact | Emergency stop |
| Rated insulation voltage | $\mathrm{U}_{1}$ | 250 V AC | 400 V AC |
| Conv. thermal current | $\mathrm{I}_{\text {the }}$ | 10 A | 10 A |
| Rated operational voltage | $\mathrm{U}_{\text {e }}$ | 240 V | 230 V |
| Utilization category |  | AC-15, $\mathrm{U}_{\mathrm{e}} / \mathrm{I}_{\mathrm{e}} 240 \mathrm{~V}$ AC / 3 A | AC-15, $\mathrm{U}_{\mathrm{e}} / \mathrm{I}_{\mathrm{e}} 230 \mathrm{~V}$ AC / 6 A |
| Direct opening action | $\Theta$ | acc. to IEC/EN 60947-5-1, annex K |  |
| Short-circuit protective device |  | Fuse 2 A gG |  |
| Protection class | I (referred to the complete foot-switch) |  |  |


| Mechanical data |  |
| :---: | :---: |
| Enclosure | AL, die-cast |
| Protective guard (Accident protection cover UN) | AL, die-cast |
| Actuator | Foot lever (PA) |
| Ambient air temperature | $-25^{\circ} \mathrm{C}$ to $+70^{\circ} \mathrm{C}$ |
| Contact type | 6 NC, 4 NO. (Zb) |
| Operating force (pedal centre) | 10 N |
| Pressure point | $\approx 200 \mathrm{~N}$ |
| Mechanical life without actuating the pressure point with actuating the pressure point | $10 \times 10^{6}$ operating cycles $1 \times 10^{6}$ operating cycles |
| Switching frequency | max. 30/min |
| Assembly | $2 \times \mathrm{M} 8$ |
| Connection switch | screw connections (M3,5) |
| Number of connection switch | 16 |
| Protection ground | $2 \times \mathrm{M} 4$ |
| Conductor cross-sections | Solid: $0,5 \ldots 1,5 \mathrm{~mm}^{2}$ <br> Litz wire with ferrules: $0,5 \ldots 1,5 \mathrm{~mm}^{2}$ |
| Cable entrance | $3 \times \mathrm{M} 20 \times 1,5$ |
| Weight | $\approx 2,8 \mathrm{~kg}$ |
| Protection type | IP65 in accordance with IEC/EN 60529 |


| ID for safety engineering | $20 \times 10^{6} \mathrm{cycles}$ |
| :--- | :--- |
| B10d |  |


| Regulations |  |
| :--- | :--- |
|  | VDE 0660 T100, DIN EN 60947-1, IEC 60947-1 |
|  | VDE 0660 T200, DIN EN 60947-5-1, IEC 60947-5-1 |
|  | DIN EN ISO 13849-1 |

EU Conformity $\quad$ acc. to directive 2006/42/EG

## Approvals

## Function

Three-stage safety switch with latching
The safety contact element consists of two adjoining switching systems which guarantee a normal work flow and in the case of an emergency the safety function "emergency-stop".

1. The normal work flow is initiated by pressing down the pedal to the pressure point, whereby
the contacts 13-14 are closed and 21-22 are opened in succession.
2. In the case of an emergency, the pedal is pressed as far as it will go beyond the pressure point. The NC contacts (31-32 and $41-42$ ) are force-opened and thereby the work process stops. At the same time, the automatic latching function is activated and holds the contacts (31-32 and 41-42) in "emergency-stop position". This reliably prevents uncontrolled restart of the machine or moving parts.
Safety for man and machine!
3. Only after the release of the pushbuttons on the side of the enclosure, the contacts will be released again and can be closed again by pressing the pedal beyond resistance of the pressure point.
The working process continues.

## Notes

The degree of protection specified (IP code) applies only to a properly closed protective guard and the use of an equivalent cable gland with adequate cable.

