Technical Data



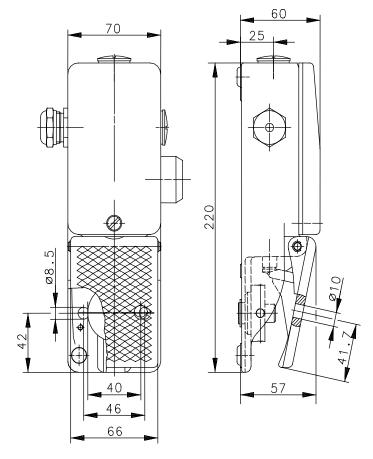
Foot-switch

Series F1

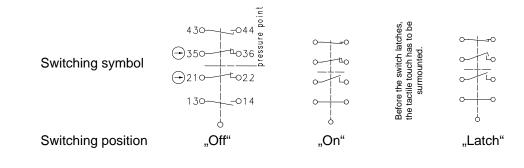
Description

F1-SU1Z/UV1ZD

Article number 6161500686



Three-Step-Safety Switch with latching function "Off-On-Off"



Electrical data		
Rated insulation voltage	Ui	400 V AC
Conventional thermal current	I _{the}	10 A
Rated operational voltage	Ue	240 V
Utilization category		AC-15, U _e /I _e 240 V / 3 A
Direct opening action	\ominus	acc. to IEC/EN 60947-5-1, annex K
Short-circuit protective device		Fuse 2 A gL/gG
Protection class		Ι

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Technical Data Foot-switch



Mechanical data		
Enclosure		AL, die-cast
Protective guard (Accident protection cover UN)		AL, die-cast
Actuator	,	Foot lever (PA)
Ambient air temperature		-30° C +80° C
Contact type		2 N.C, 2 N.O (Zb)
Shifting force pedal		approx. 460 N (pedal centre)
Mechanical life		
Sequence of the switching position:		10 x 10 ⁶ operating cycles
or:	Off, On, Latch, Off	1 x 10 ⁶ operating cycles
Switching frequency		max. 50/min
Assembly		2 x M8
Connection		screw terminals (M3,5)
Number of connections		6 (see switching symbols)
Protection ground		2 x M4
Conductor cross-sections		Solid 0,5 – 1,5 mm ²
		Wire with ferrules $0,5 - 1,5 \text{ mm}^2$
Cable entry		2 x M20x1,5; 1 x cable gland M20x1,5
		(tightness-range 6-12 mm)
Weight		approx. 1,5 kg
Protection type		IP65 in accordance with IEC/EN 60529
Regulations		VDE 0660 T100, DIN EN 60947-1, IEC 60947-1
		VDE 0660 T200, DIN EN 60947-5-1, IEC 60947-5-1
EU Conformity		(€
Approvals		
		BG
		_C CSA _{US} A300, Q300 (same polarity)

Safety function

Three stage safety footswitch with latch

The safety footswitch contacts are wired in series, this allows normal machine operation with the advantage of a safety latched "Emergency stop" if the pedal is fully depressed.

- 1. Rest-Machine stopped.
- 2. Machine start is enabled by depressing pedal to the pressure point, this closed the normally open contacts 33-34 and 13-14.
- 3. In an emergency, the pedal is fully depressed (beyond the pressure point). The normally closed contacts 25-26 are force disconnected stopping the machine, simultaneously the latch engages and holds the contacts in this "Emergency stop" status, preventing an unauthorised re-start of the machine.

"Safety for man and machine"

3. Only after releasing the latch, by pressing the push button mounted in the side of the footswitch body, do the contacts reset allowing normal operation to resume.

Notes

The specified protection classification (IP code) applies only when the cover is closed and the appropriate cable is used, in accordance with the clamping range of the above mentioned cable gland.

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