## Foot-switch

## Series F1 UN



Switching symbols
Wiring diagram

„Off" position

„On" position
$\qquad$


"Off" position

## Electrical data

| Rated insulation voltage | $\mathrm{U}_{\mathrm{i}}$ | 400 V AC |
| :---: | :---: | :---: |
| Conv. thermal current | $\mathrm{I}_{\text {the }}$ | 10 A |
| Rated operational voltage | $\mathrm{U}_{\mathrm{e}}$ | 240 V |
| Utilization category |  | AC-15, $\mathrm{U}_{\mathrm{e}} / \mathrm{I}_{\mathrm{e}} 240 \mathrm{~V} / 3 \mathrm{~A}$ |
| Direct opening action | $\Theta$ | acc. to IEC/EN 60947-5-1, Annex K |
| Short-circuit protective device |  | Fuse 2 A gG |
| Protection class |  | I |

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Foot-switch

Mechanical data

| Enclosure | AL, die-cast |
| :---: | :---: |
| Protective guard (Accident protection cover UN) | AL, die-cast |
| Actuator | Foot lever (PA) |
| Operating temperature | $-5^{\circ} \mathrm{C}$ to $+70{ }^{\circ} \mathrm{C}$ |
| Contact type | 1 N.C, 2 N.O. (Zb) |
| Mechanical life | $10 \times 10^{6}$ operating cycles |
| Switching frequency | max. 50/min |
| Assembly | $2 \times \mathrm{M} 8$ |
| Connection | PVC-Cable-Ölflex Classic110 SY |
| Cable entrance | $5 \times 1,5 \mathrm{~mm}^{2} \times 4 \mathrm{~m}$ (single conductor 5-6 not |
|  | connected) |
| Weight | approx. 1,5 kg |
| Protection type | IP65 in accordance with IEC/EN 60529 |
| ID for safety engineering |  |
| B10d | $20 \times 10^{6}$ switching cycles |
| Regulations | VDE 0660 T100, DIN EN 60947-1, IEC 60947-1 |
|  | VDE 0660 T200, DIN EN 60947-5-1, IEC 60947-5-1 |
| EU Conformity | acc. to directive 2006/95/EG |

## Safety function (Foot lever)

Three stage safety footswitch with latch
The safety footswitch contacts are wired in series, this allows normal machine operation with the advantage of a safety latched „Emergency stop" if the pedal is fully depressed.

1. Rest-Machine stopped.
2. Machine start is enabled by depressing pedal to the pressure point, this closed the normally open contacts $13-14$ and $33-34$.
3. In an emergency, the pedal is fully depressed (beyond the pressure point). The normally closed contact $25-6$ is force disconnected stopping the machine, simultaneously the latch engages and holds the contacts 13-14 and 33-34 in this "Emergency stop" status, preventing an unauthorised re-start of the machine.
"Safety for man and machine"
4. Only after releasing the latch, by pressing the push button mounted in the side of the footswitch body, do the contacts reset allowing normal operation to resume.

## Notes

The specified protection classification (IP code) applies only when the cover is closed and the appropriate cable is used, in accordance with the clamping range of the above mentioned cable gland.

