Technical Data



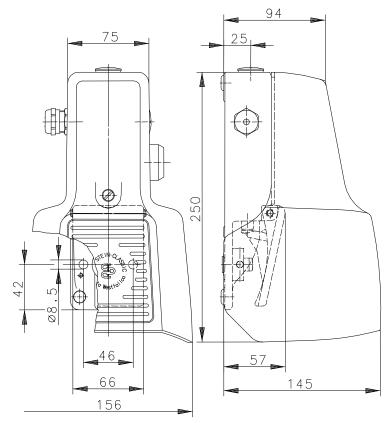
Foot-switch

Series F1 UN

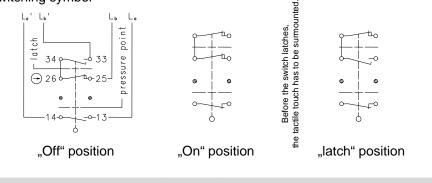
Description

F1-SU1ZUV1ZDR UN

Article number 6161000203



Three-Step-Safety Switch with latching function "Off-On-Off" Switching symbol



Ui	400 V AC
I _{the}	10 A
Ue	240 V
	AC-15, U _e /I _e 240 V / 3 A
\ominus	IEC/EN 60947-5-1
	Fuse 2 A gG
	IEC/EN 60947-5-1
	Ι
	I _{the} U _e

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Technical Data Foot-switch



Mechanical data	
Enclosure	AL, die-cast
Protective guard (Accident protection cover UN)	AL, die-cast
Actuatore	Foot level (PA)
Ambient air temperature	-30 °C +80 °C
Contact type	1 N.C, 2 N.O (Zb)
Shiftingforce	approx. 10 N (pedal centre)
Pressure point	approx. 200 N
Mechanical life	1 x 10 ⁶ operating cycles
Switching frequency	max. 50/min
Assembly	2 x M8
Connection	Screw terminals (M3,5)
Number of connections	6 (see switching symbols)
Protection ground	2 x M4
Conductor cross-sections	Solid: 0,5 – 1,5 mm ²
	Wire with ferrules: $0,5 - 1,5 \text{ mm}^2$
Cable entry	1 x M20x1,5; 1 x tight cable gland M20 x 1,5
	(tightness-range 6-12 mm)
Weight	approx. 1,5 kg
Protection type	IP65 in accordance with IEC/EN 60529
ID for safety engineering	
B10d	2 x 10 ⁶ switching cycles
Regulations	VDE 0660 T100, DIN EN 60947-1, IEC 60947-1
	VDE 0660 T200, DIN EN 60947-5-1, IEC 60947-5-1
EU Conformity	acc. to Directive 2006/42/EC
Approvala	
Approvals	
	DGUV
	_c CSA _{US} , A300 (same polarity)
	CCC

Safety function

Three stage safety footswitch with latch

The safety footswitch contacts are wired in series, this allows normal machine operation with the advantage of a safety latched "Emergency stop" if the pedal is fully depressed.

- 1. Rest-Machine stopped.
- 2. Machine start is enabled by depressing pedal to the pressure point, this closed the normally open contacts 13-14 and contacts 33-34 one after another.
- 3. In an emergency, the pedal is fully depressed (beyond the pressure point). The normally closed contacts 25-26 are force disconnected stopping the machine, simultaneously the latch engages and holds the contacts 25-26 in this "Emergency stop" status, preventing an unauthorised re-start of the machine.
- "Safety for man and machine"

3. Only after releasing the latch, by pressing the push button mounted in the side of the footswitch body, do the contacts reset allowing normal operation to resume.

Notes

The specified protection classification (IP code) applies only when the cover is closed and the appropriate cable is used, in accordance with the clamping range of the above mentioned cable gland.

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