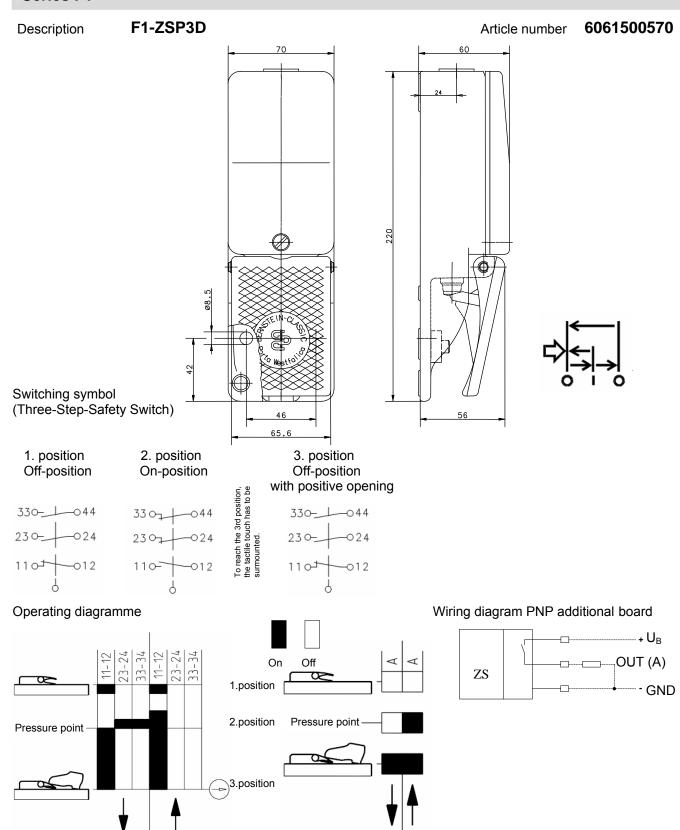
# **Technical Data**

# Foot-switch



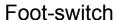
## Series F1



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# **Technical Data**





Electrical data PNP additional board		
Switching element function		PNP, N.O.
Operational voltage range	$U_B$	10 - 39 V DC
Switching current		400 mA
Operational current		< 20 mA
Voltage drop	$U_d$	≤ 1,5 V
Short-circuit protection		pulsed
False polarity protection		yes

Electromagnetic compatibility (EMC) PNP additional board			
Electromagnetic field test	IEC 61000-4-3		
Electrostatic discharge test	IEC 61000-4-2		
Electrical fast transient immunity test	IEC 61000-4-4		
Radiated disturbance field strength	EN 55011		

Electrical data safety switch		
Rated insulation voltage	Ui	250 V
Conv. thermal current	I <sub>the</sub>	5 A
Rated impulse withstand voltage	Uimp	2,5 KV
Rated operational voltage	$U_e$	240 V AC and 24 V DC
Utilization category		AC-15, U <sub>e</sub> /I <sub>e</sub> 240 V AC / 1,5 A 50-60 Hz DC-13, U <sub>e</sub> /I <sub>e</sub> 24 V DC/ 1,0 A
Direct opening action	$\Theta$	acc. to IEC/EN 60947-5-1, Annex K
Short-circuit protective device		D-Fuse 4 A gG
Protection class		1

Mechanical data		
Enclosure		AL, die-cast
Cover		AL, die-cast
Actuator		Foot lever (PA)
Ambient air temperature		Operating temperature range: -10 °C to +50 °C Storage temperature range: -25 °C to +70 °C
Contact type		1 NC, 2 NO. (Zb)
Operating force (pedal centre)	1. position	10 N
	<ol><li>position</li></ol>	25 N
Pressure point		≈ 200 N
Mechanical life		
Sequence of the switching position	n: 1 – 2 – 1	10 x 10 <sup>6</sup> operating cycles
or:	1 - 2 - 3 - 1	1 x 10 <sup>6</sup> operating cycles
Switching frequency		max. 30/min
Assembly		2 x M8
Connection		6 screw connections (M3,5) with square clamps
Protection ground		2 x M4
Conductor cross-sections		Solid: 0.5 1.5 mm <sup>2</sup>
		Litz wire with ferrules: 0.5 1.5 mm <sup>2</sup>
Cable entrance		1 x M20 x 1,5
Weight		Approx. 1,6 kg
Protection type		IP67 in accordance with IEC/EN 60529

# ID for safety engineering $1 \times 10^{5}$ B10d - value $1 \times 10^{5}$

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## **Technical Data**

## Foot-switch



Regulations	
	VDE 0660 T100, DIN EN 60947-1, IEC 60947-1
	VDE 0660 T200, DIN EN 60947-5-1, IEC 60947-5-1
	DIN EN 61326-3-1
	EN 13849
	DIN EN 60947-5-8; GS-ET-22
EU Conformity	acc. to directive 2006/95/EG
Approvals	cUL <sub>us</sub>
	DGUV

### **Function**

Normally open contacts: 23 – 24, 33 – 44; Signalling contact: 11 – 12

- Position 1: OFF position of the operating contacts (the pedal is not actuated)
- Position 2: ON position of the operating contacts (the pedal is actuated to as far as the pressure point)
- Position 3: OFF position of the operating contacts (the pedal is fully actuated)

If the three-stage enable switch is actuated in position 2, it returns to position 1 when it is released. The three-stage enable switch changes from position 2 to position 3, if it gets further pressed unter after the resistance of the pressure point.

The actuation of the operating contacts is made by a positive opening.

Once the pedal is not pressed, the three-stage enable switch returns to position 1.

The operating contacts are opened in the return stroke.

### **Notes**

The specified protection classification (IP code) applies only when the cover is closed and the appropriate cable is used, in accordance with the clamping range of the above mentioned cable gland.

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